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1.4 Dimensions and weights Fig1-1 In-line engines(DAAE012051c)
Engine LE1* LE1 LE2
LE3* LE3 LE4 LE5* LE5
HE1 HE3 6L46F 8470
8620 6170 1320 1550
460 180 690 3500
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Do not operate or perform any lubrication, maintenance or repair on this product, until you have read and understood the operation, lubrication, maintenance and repair information. Safety precautions and warnings are provided in this manual and on the product.

Operation and Maintenance Manual

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Engine Room Layout

18.4.1 Service space
requirement for the in-
line engine 18.4.1.1

Service space
requirement (500
kW/cyl), turbocharger
in free Fig 18-14

Service space
requirement (500
kW/cyl), turbocharger
in free end

(DAAE030158F) *

Actual dimensions
might vary based on
power output and
turbocharger maker.

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deck area for service
work During engine
overhaul some deck
area is required for
cleaning and storing
dismantled
components. Size of
the service area is

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dependent of the
overhauling strategy
chosen, e.g. one
cylinder at time, one
bank at time or the
whole engine at time.
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leader in smart
technologies and
complete lifecycle
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Maintenance Preface

The instructions contained in this "Maintenance Manual" are intended to help to ensure that the

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maintenance which must be carried out at specific intervals is correctly carried out. It is a precondition that the personnel charged with such important work possesses the necessary training ...

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